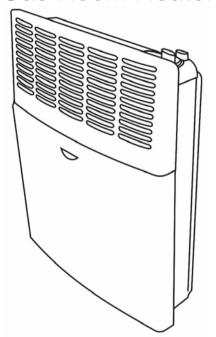


## **Direct Vent Gas Room Heater**



#### Models:

- □ S21 TB 2
- S21 TB 3
- S21 TB 5
- □ S21 TB 2 TE
- S21 TB 3 TE
  - □ S21 TB 5 TE

# OWNER'S OPERATON AND INSTALLATION MANUAL



Installation and repair should be done by a qualified service person. The appliance should be inspected before use and at least annually by a qualified service person. More frequent cleaning may be required due to excessive lint from carpeting, bedding material, etc. It is imperative that control compartments, burners and circulating air passageways of the appliance be kept clean.

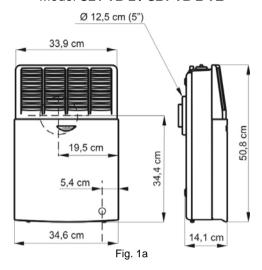
#### **Specifications**

Model	S21 TB 2	S21 TB 3	S21 TB 5
	2000 Kcal/h ( 2.30 Kw)	3000 Kcal/h ( 3.49 Kw)	5000 Kcal/h (5,81 Kw)
Heat Input	Based on Gross Calorific	Based on Gross Calorific	Based on Gross Calorific
	Value.	Value.	Value.
Burner Orifice	Natural Gas 1.20 mm	Natural Gas 1.50 mm	Natural Gas 2 x 1,45 mm
	LPG - Propane 0.80 mm	LPG - Propane 1.00 mm	LPG – Propane x 0.95 mm
Pilot Orifice	Natural Gas No. 50	Natural Gas No. 50	Natural Gas Ø 0,40 mm
	LPG – Propane No. 24	LPG – Propane No. 24	LPG – Propane Ø 0,25 mm
Type of gas	Natural Gas	Natural Gas	Natural Gas
	or LPG - Propane	or LPG - Propane	or LPG - Propane

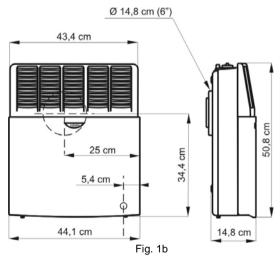
Model	S21 TB 2 TE	S21 TB 3 TE	S21 TB 5 TE
Heat Input	2000 Kcal/h ( 2.30 Kw)	3000 Kcal/h ( 3.49 Kw)	5000 Kcal/h (5,81 Kw)
	Based on Gross Calorific	Based on Gross Calorific	Based on Gross Calorific
	Value.	Value.	Value.
Burner Orifice	Natural Gas 1.20 mm	Natural Gas 1.50 mm	Natural Gas 2 x 1,60 mm
	LPG - Propane 0.80 mm	LPG - Propane 1.00 mm	LPG – Propane x 0.95 mm
Pilot Orifice	Natural Gas No. 50	Natural Gas No. 50	Natural Gas Ø 0,40 mm
	LPG – Propane No. 24	LPG – Propane No. 24	LPG – Propane Ø 0,25 mm
Type of gas	Natural Gas	Natural Gas	Natural Gas
	or LPG - Propane	or LPG - Propane	or LPG - Propane
	Li O - i Topane	Li O - i lopane	Li O - i Topane

#### **Dimensions**

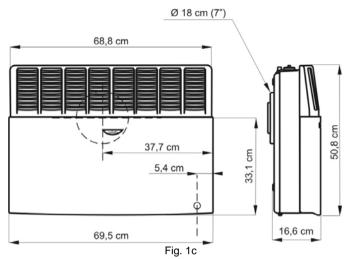
#### Model **S21 TB 2 / S21 TB 2 TE**



#### Model **S21 TB 3 / S21 TB 3 TE**



#### Model **S21 TB 5 / S21 TB 5 TE**



#### Installation

This appliance is wall mounted. The minimum clearance from the floor to the bottom of the heater is 12 cm. However, for a comfortable operation, it is recommended to install he appliance with a clearance of 25 cm. from floor to bottom.

#### Never install the heater on the floor.

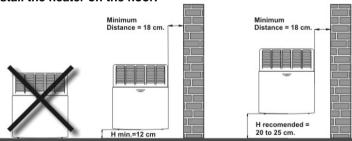
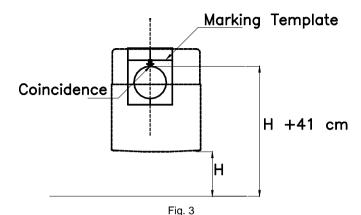


Fig. 2

#### **Locating the Heater**

- Draw a vertical line on the wall that will pass through the center of the flue pipes. Use the references shown in figures 1 a, b or c.
- Mark the position of the hole for the vent air intake pipe, at a height of H + 41 cm. Fig. 3.
- Use the Marking Template to draw a circle for the hole.



• Drill the hole through the wall.

#### Installing the venting system

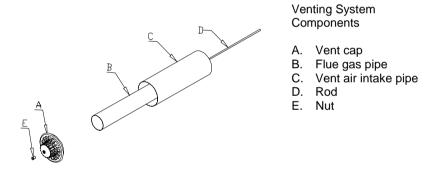


Fig. 4

This appliance is supplied with vent pipes for a wall thickness up to 35 cm. These pipes must be trimmed according to the thickness of the wall in which the heater will be installed. See Table.

Vent air intake pipe :	Wall Thickness [cm] + 1,2 [cm]
Flue gas pipe :	Wall Thickness [cm] + 3,3 [cm]
Rod:	Wall Thickness [cm] + 11,0 [cm]

#### **Important**

The vent cap must be flush to the wall. Never use pipes longer than wall thickness, it would cause malfunctions of the heater (Fig 5).

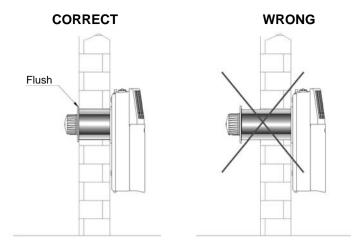


Fig. 5

- Insert the vent air intake pipe into the wall and secure it with cement.
- This pipe must protrude 12 mm indoors and be flush outdoors (Fig. 6).
- The vent air intake pipe must has a slight downward slope to the outside. This downward slope is necessary to prevent the entry of rainwater.

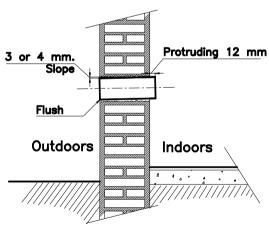
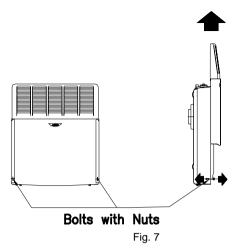
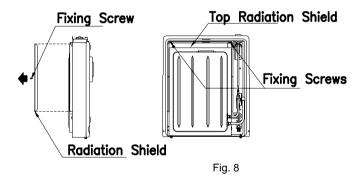


Fig. 6

 Separate the front panel of the appliance by removing the two nuts at the bottom and sliding it up as shown in figure 7.



 Remove the top radiation shield and the lateral shield, unscrewing their screws. (Fig. 8).



 Position the heater onto the vent air intake pipe. Making sure that the heater is horizontal, mark the position for the fixing screws. (Fig. 9)

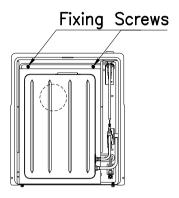


Fig. 9

Screw the rod some turns in the nut of the flue outlet collar of the heater (Fig. 10) and insert the flue gas pipe 2 or 3 cm in the collar.

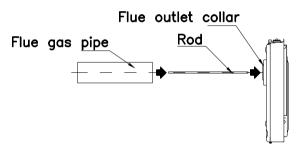
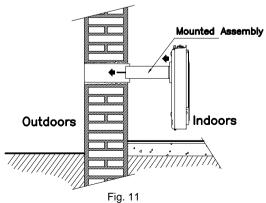


Fig. 10

Position the heater in the vent air intake pipe, and fix the appliance with the screws (Fig. 11).



From the outside, insert the vent cap in the vent air intake pipe, verifying
that the rod passes through the central orifice of the vent cap. (Fig. 12).
Place the nut in the rod and screw it. Thus, the venting system will be
firmly attached to the heater.

**Important:** Be sure that the rod was cut to the length specified above, if the rod is longer it would damage the combustion chamber when it is fixed to the appliance.

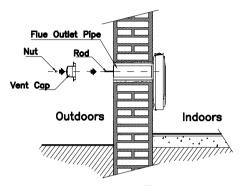


Fig. 12

- Connect the appliance to the gas supply line. The materials used must conform the local codes and standards.
- Once the appliance is connected, check for leaks. Use liquid detergent in all joints. Never use a flame to look for gas leaks.
- Reassemble the heater, positioning the radiation shields and fixing them with its screws.
- Slide the front panel through the front edges of the cabinet back as shown in figure 13.
- Place the screws, and fix them.

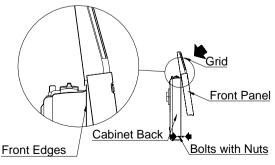


Fig. 13

**NOTE:** It is normal for a new appliance to give off some odor the first time it is lit. This is due to the curing of the paint and any undetected oil from the manufacturing process.

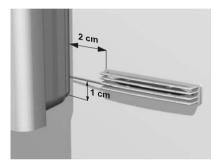
It is recommended to secure a good room ventilation for at least two (2) hours the first time the heater is used.

#### Installing the Thermostat Sensor (Fig. 14) - TE Models

Once the heater is installed proceed to install the thermostat sensor bracket. Extract the bulb from the bracket

The bracket must be fixed horizontally to the wall, with the screws provided. It must be placed at 1 cm. Over the bottom of the heater, and approximately 2 cm. From the right side of the heater.

When the bracket is fixed to the wall, place the sensor again in the bracket.



Fia. 14

#### Lighting Instructions - Standard Models (Fig. 15)

- Open the main gas valve.
- Push in the gas control knob from (Off) and turn it to ♣ (Pilot) position (Fig. 15).
- Depress knob and, after five seconds, push in the ignitor button.
- Observe trough the view port if the pilot is lit. If not, repeat the previous operation.
- Keep control knob depressed for 20 seconds before releasing. Turn control
   knob to the desired position (Maximum) or (Minimum).
- To turn off the heater, turn control knob to position the main gas valve.

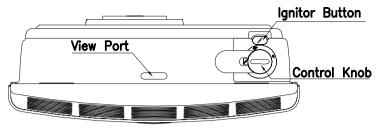


Fig. 15

#### Lighting Instructions Thermostatic Models (Fig. 16)

- Open the main gas valve.
- Push in the gas control knob from (Off) and turn it to ♣ (Pilot) position (Fig. 15).
- Depress knob and, after five seconds, push in the ignitor button.
- Observe trough the view port if the pilot is lit. If not, repeat the previous operation.
- · Keep control knob depressed for 20 seconds before releasing.
- Turn control knob to the desired position **TE** position.
- To turn off the heater, turn control knob to position (Off) and close the main gas valve.

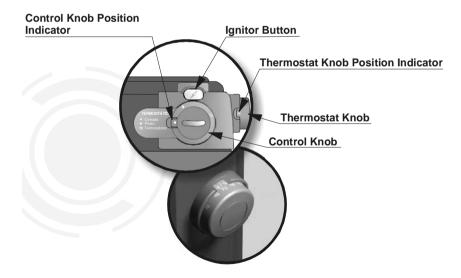


Fig. 16

#### Thermostat Knob Operation

This knob must be positioned to the desired ambient temperature. As reference the usual temperatures for home heating are from 20 °C to 24 °C.

#### Cleaning and Maintenance

# Turn off the heater and let it cool down before cleaning or maintenance. Verify proper operation after servicing.

You must keep control areas and circulating air passageways of heater clean. Inspect these areas of the heater before each use. Have heater inspected yearly by a qualified service person. Heater may need more frequent cleaning due to excessive lint from carpeting, bedding material, etc.

#### **CABINET**

#### Exterior

Use a soft cloth dampened with a mild soap and water mixture. Wipe the cabinet to remove dust.

#### Air Passageways

Use a vacuum cleaner or pressurized air to clean.

#### **Vent Cap**

Use a vacuum cleaner or pressurized air to clean.

#### **Pilot and Burner**

Periodically make a visual check the pilot and burner flames.

(View flames through view port)

### Troubleshooting

OBSERVED PROBLEM	POSSIBLE CAUSE	REMEDY
When ignitor button is pressed, there is no spark at pilot.	Ignitor electrode broken.	Replace ignitor electrode.
	Ignitor electrode not connected to ignitor cable.	2) Reconnect ignitor cable.
	Ignitor cable pinched or wet.	Free ignitor cable if pinched by any metal or tubing. Keep ignitor cable dry.
	4) Broken ignitor cable.	Replace ignitor cable.
	5) Bad piezo ignitor.	5) Replace piezo ignitor.
When ignitor button is pressed, there is spark at pilot but no ignition.	Gas supply is turned off or manual shutoff valve closed.	Turn on gas supply or open manual shutoff valve.
-	Control knob not in PILOT position.	2) Turn control knob to PILOT position.
	Control knob not pressed in while in pilot position.	Press in control knob while in PILOT position.
	Air in gas lines when installed.	Continue holding down control knob. Repeat igniting operation until air is removed.
	5) Pilot is clogged.	5) Clean pilot orifice or replace pilot assembly.
	Gas regulator setting not correct.	6) Replace gas regulator.
Pilot lights but flame goes out when control knob is released.	Control knob not fully pressed in.	Press in control knob fully.
	Control knob not depressed long enough.	After pilot lights, keep control knob pressed in 30 seconds.
	Manual shutoff valve not fully open.	Fully open manual shutoff valve.
	Thermocouple connection looses at control valve.	4) Hand tighten until snug, then tighten ¼ turn more.
	5) Pilot flame not touching thermocouple, which allows couple to cool, causing pilot flame to go out. This problem could be caused by one or both of the following:	<ul> <li>a) Clean pilot or replace pilot assembly.</li> <li>b) Contact local gas company.</li> </ul>
	<ul><li>a) Low gas pressure.</li><li>b) Dirty or partially clogged pilot.</li></ul>	
	6) Thermocouple damaged.	Replace thermocouple.
Burner does not light after pilot	Control valve damaged.     Burner orifice is clogged.	Replace control valve.     Clean burner orifice or replace
is lit.	Burner orifice diameter is	burner orifice.  2) Replace burner orifice.
	too small.  3) Inlet gas pressure is too low.	3) Contact local Gas Company.
Delayed ignition of burner.	Manifold pressure is too low.	1) Contact local Gas Company.
	Burner or pilot orifice is clogged.	Clean burner or pilot orifice or replace it.
Burner backfiring during combustion.	Burner orifice is clogged or damaged.	Clean burner orifice or replace it.
	<ol><li>Gas regulator defective.</li></ol>	Replace gas regulator.

Yellow flame during burner combustion.	1) Inlet pipe is blocked.	1) Remove the blockage.
	2) Incorrect connections of	Connect pipes according to
	pipes.	installation instructions.
	3) Gas regulator defective	Replace gas regulator.
Slight smoke or odor during	Residues from	Problem will stop after a while
initial operation.	manufacturing processes.	of operation.
Heater produces a whistling	Turning control knob to	Turn control knob to Minimum
noise when burner is lit.	Maximum position when	position and let warm up for a
	burner is cold.	minute.
	2) Air in gas line.	Operate burner until air is
		removed from line. Have gas line
		checked by local Gas Company.
	<ol><li>Dirty or partially clogged</li></ol>	Clean burner orifice or replace
	burner orifice.	it.
Heater produces a	Metal expanding while	This is common with most
clicking/ticking noise just after	heating or contracting while	heaters. If noise is excessive,
burner is lit or shut off.	cooling.	contact qualified service person.
Heater produces unwanted	1) Gas leak.	Locate and correct all leaks
odors.		
Heater shuts off in use.	Low line pressure.	Contact local Gas Company.
	2) Pilot is partially clogged.	2) Clean pilot.
Gas odor even when control	1) Gas leak.	Locate and correct all leaks
knob is in OFF position.		
	2) Control valve defective.	Replace control valve.



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